



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD29904

Job Sheet 181151



Part No: RBD29904

Job Qty: 3 ea

Part Name: Hoist Adapter "D" Model



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/23/18

Job Tracking No:

Due Date: 7/31/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBD29904 Rev. C IPP Rev. A 18.05.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Machining-3		18-7-28
110	Mori Seiki	3 pcs	7/31/18	7/31/18	0.00	1.50	MORI SL2500Y		
120	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Machining-4		
130	Mori Seiki	3 pcs	7/31/18	7/31/18	0.00	3.00	MORI NV5000-1		18-7-28
140	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Machining-4		
150	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC8 Machining-4		18-7-28
180	Outsource	3 pcs	7/31/18	7/31/18	0.00	0.00	Outsource4		18-7-28
190	Packaging	3 pcs	7/31/18	7/31/18	0.00	0.00	Packaging2		18-7-28
200	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC6		18-7-28
210	Small Fab	3 pcs	7/31/18	7/31/18	0.00	0.60	Small Fab-3		18-7-28
220	QC	3 pcs	7/31/18	7/31/18	0.00	0.00	QC5		18-7-28
260	Packaging	3 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		18-7-28
270	QC21-FG	3 Ea	7/31/18	7/31/18	0.00	0.00	QC21		18-7-28

Part Op 110 - ***Note*** Blanks cut to size at 7.125" 1-Machine as per folio FC111 FOLIO REV: 2-Debur

Descriptions: 130 - 1-Machine as per folio FC111 FOLIO REV: 2-Debur
140 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
180 - Issue P/O to GROUPE ALTECH; PO 040641 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 2 Water sealant - Certificate of Conformity is required
210 - 1-Assemble as per DWG. ***See picture in DART catalog for reference***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R7.000	6061-T6 Round Bar 7.000" (CUT TO SIZE: 7.125")	3 ft (1 ea)	90-Start up Operation	5071720 = 2.38
90293A113	Quick Release Pin 1/4" dia. , 1-1/2" Length	9 Ea (3 ea)	210-Small Fab	5070273
CL-2-C	Lanyard Wire	7.1250 ft (2.375 ea)	210-Small Fab	5026878
CL-2-F	Ferrule	18 Ea (6 ea)	210-Small Fab	5075155

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R7.000	3	13	0
210-Small Fab	90293A113	9	19	0
	CL-2-C	7	471	0
	CL-2-F	18	54	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S097179



Part: RBD29904

Job No: 181151

Serial No/Batch: S097179

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 07/28/18

Part Specifications

Specifications could not be found.

Plex 7/23/18 11:27 AM dart.logan.david

DART AEROSPACE LTD		Work Order: 181151
Description: HOIST ADAPTER 'D' MODEL		Part Number: RBD39A04
Inspection Dwg: RBD39A04 Rev: C		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 5.122	±.010	5.123	/			
R 1.470	±.010	1.4695	/			
2.94	±.010	2.939	/			
Ø 1.50	+ .004	1.501	/			
R.63	±.010	.63	/			
1.862	±.005	1.865	/			
30°	±.5°	30°	/			
5.3625	±.005	5.358	/			
1.125	±.004	1.124	/			
.12 x 45°	±.010 ±.5°	.12 x 45°	/			
3.977	±.005	3.973	/			
2.85	±.010	2.851	/			
1.38	±.010	1.384	/			
.895	± 0.010	.890	✓		vern	
.3625	± 0.005	.359	✓		↓	
1.125	± 0.010	1.125	✓		↓	
.310	± 0.010	.312	✓		↓	
.407	± 0.010	.406	✓		↓	
Ø .265	± 0.008	.269	✓		vern	
Ø .093	± 0.005	0.098	✓		"	
5.00	± 0.010	5.010	✓		Height 6	
2.500	± 0.010	2.505	✓		"	

Measured by: J. J. / mm	Checked by: H. A.	QC Inspector:
Date: 18-7-28	Date: 18-07-30	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040641**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040641
PO Date: 7/30/18
Due Date: 8/8/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178875	C45-8-5	Solenoid Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	8/8/18	20 pcs	0 pcs	20 pcs	\$8.20/pcs	\$164.00
2	180050	D5355-041	Aft Clamp Assembly : Various STC's Issue P/O to ATG : Black Anodize as per Dwg D5355 Certification of Conformity is required.	Firmed	-	8/8/18	4 pcs	0 pcs	4 pcs	\$6.45/pcs	\$25.80
3	181174	647.0310	Channel Issue P/O to ATG : Hard Anodize Black / Prime as per Dwg 647.0300	Firmed	-	8/16/18	20 pcs	0 pcs	20 pcs	\$14.30/pcs	\$286.00

Line Item Note ** urgent **

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	181151	RBD29904	Hoist Adapter "D" Model -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	8/8/18	3 pcs	0 pcs	3 pcs	\$28.20/pcs	\$84.60
Grand Total:											\$560.40

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/3/18 10:33 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915738

Date: 03-Aug-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris oula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: C45-8-5 ✓ Solenoid Cover Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 23528	Rev: 10	PO: PO040641 Line: 1
3 ea	Part: RBD29904 ✓ Hoist Adapter "D" Model Red anodize per MIL-A-8625 Type 2 Class 2 (as per e-mail from Michael Lee) Job: 23533	Rev:	DAS 6 9-13 PO: PO040641 Line: 2
4 ea	Part: D5355-041 ✓ Aft Clamp Assembly Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils) Job: 23532	Rev: C	PO: PO040641 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>03/08/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			